

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Finisher's Glaze™ Glazing Stain

M504-ALL COLORS

Available in 1 quart, 1 gallon

Product Description: A truly new glazing stain. Finisher's Glaze Glazing Stains are a low viscosity professional glazing liquid recommended for highlighting, antiquing, pickling, shading and graining. Glazing steps contribute to the depth and richness of quality furniture finishes. Glazing Stains can be used on most surfaces such as woodwork, furniture, cabinets, plastic and metal. Glazing Stains are made from oil modified resins to give a high degree of quality and performance. Superior quality pigments are used to give excellent UV resistance.

Advantages:

1. Enriches stain.
2. Easy to handle.
3. Unique combination of resins produce excellent adhesion between the sealer, glaze and topcoat.
4. Compatible for use with conventional and modern catalyzed finishes as well as conversion varnishes and urethanes.
5. Application by brushing, wiping or spraying.

Characteristics:

Weight per gallon: 7.1 – 8.0 lbs/gal

Specific Gravity: .86 - .94

Flash Point: 54F/12C

Boiling Point: Not Determined

Package Viscosity:

Clear: 700 – 1000 cps

Colored: 600 – 1000 cps

Dry time: Air dry @ 77° F, 50% relative humidity

To Seal: 1-2 hours minimum / 6 hours maximum

VOC's (coating): 4.9 lbs/gal (587 g/l)

VOC's (material): 4.9 lbs/gal (587 g/l)

VHAP's: 0.11 – 0.19 lbs VHAP's/lbs solids

Solids Wt. %: 30% - 38%

Vol. %: 21% - 24%

Coverage: 382 square ft/gal @ 1 mil

Package Life: 3 years unopened

HMIS: Health – 2, Flammability – 3, Reactivity – 0, Personal Protection – X

Specifications: Mohawk's Finisher's Glaze Glazing Stain can be applied over most sealed surfaces by rag, brush, pad or spray. Glazing Stains can be used to highlight or to blend in areas. Several coats may be used for antiquing, graining and marbling. This Glazing Stain has good open time and can be recoated within 1 – 2 hours. Glaze may be applied to achieve appearance of an antique color. Color can contrast or harmonize depending on the effect desired. Clear Glazing Stain is used to reduce the intensity of the colored Glazing Stains to whatever level is necessary.

Directions: Surface should be sealed with a sanding sealer or washcoat and sanded with 280 – 320 grit sandpaper before applying Glaze. Apply glaze liberally to the sealed surface using a glazing brush or rag, and allow it to set for a short period of time. Wipe to desired effect and color by removing excess glaze. Use a glazing brush to blend out harsh lines and achieve the desired effect. Caution: leaving too heavy a coat of Glaze may cause poor intercoat adhesion.

FOR HIGHLIGHTING: Use a cloth or 4/0 steel wool to remove additional Glaze and to accent specific grain patterns after wiping the surface to a uniform color. Use a glazing brush to blend out harsh lines and achieve the desired effect.

NOTE: For best results and to avoid wrinkling and other finish related problems, Glazes must be topcoated within 6 hours of application.

Safety Cautions: **DANGER!** Flammable **POISON!** Causes lung, eye, skin, nose and throat irritation. Harmful or fatal if swallowed. Harmful if inhaled. Vapor harmful.

Contents: aliphatic petroleum distillates, alkyd resin solids, iron oxide, magnesium silicate hydrate, methanol, n-butyl stearate, aliphatic hydrocarbons, calcium resinate, dispersion solids, fumed silica, aluminum silicate, butanol, pigment black 9, 1,2,4-trimethylbenzene, ethylbenzene, carbon black.

Other Hazards: Causes lung, eye, skin, nose and throat irritation. May cause allergic skin reaction. Cannot be made non-poisonous. Overexposure may cause lungs, kidneys damage. **NOTICE:** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Contains Methyl ethyl ketoxime, arsenic which can cause blood effects, kidneys, nervous system damage. Harmful or fatal if swallowed. Cancer hazard, contains crystalline silica, carbon black, arsenic which can cause cancer. (Risk of cancer depends on duration and level of exposure.) Vapor harmful. May affect the brain or nervous system causing dizziness, headache or nausea.

Precautions: **KEEP OUT OF REACH OF CHILDREN.** Close container after each use. Wash thoroughly after handling. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. Use only with adequate ventilation. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Do not get in eyes, on skin or clothing. Vapors may ignite explosively. Do not breathe dust, vapors or spray mist. Keep away from heat, sparks and flame.

First Aid: If swallowed, do not induce vomiting. Get medical attention immediately. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes. Remove contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse. Thoroughly clean contaminated shoes.

MSDS: See Material Safety Data Sheet (MSDS) for more information.

HAPS Compliant per US EPA guidelines.
Contains Non-Photochemically Reactive Solvent.

Warning: This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

MSDS: If Material Safety Data Sheet is required, contact:
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